



**PROCESS TRAVELER
OMC BLADE CLAMPS & HARDWARE**

DCC Number: E080411-00-X

Date Prepared: 7-28-08

Originator	Cognizant Engineer	Ext./Phone#	Project	Account Number
Name Chris Echols	Name Chris Echols	X3130	eLIGO	

Dwg/Part Number	Rev	Part Description / Material	Serial Number	Qty
D030459		<u>STEEL/STAINLESS STEEL</u> 0.0 deg Upper Blade Lower Clamp, OMC	002, 004	2
D030460		0.5 deg Upper Blade Lower Clamp, OMC	002, 003	2
D030461		1.0 deg Upper Blade Lower Clamp, OMC	001, 004	2
D030462		1.5 deg Upper Blade Lower Clamp, OMC	003	1
D030463		2.0 deg Upper Blade Lower Clamp, OMC	001, 002	2
D030464		2.5 deg Upper Blade Lower Clamp, OMC	002, 003	2
		Upper Blade Upper Clamp, OMC (0.0 deg qty 5, 0.5 deg qty 3, 1.0 deg qty 6, 1.5 deg qty 4, 2.0 deg qty 6, 2.5 deg qty 6)	Unknown	30
		Wire clamps, Lower wire, Upper clamp, thick, OMC	Unknown	8
		<u>SILVER-PLATED STAINLESS STEEL FASTENERS</u>		
		1/4-20 X 5/8" SHCS, Vented		20
		1/4-20 X 1-5/8" SHCS		27
		1/4-20 X 2" SHCS		4
		1/4-20 X 3/4" SHCS		22
		1/4-20 X 5/8" SHCS		4
		1/4-20 X 1/2" SHCS		5
		1/4-20 X 1-1/2" SHCS		1

Used In (next higher assembly): D080125, Output Mode Cleaner Suspension, LHO

Vendor Name	PO/Contract Number

N.B.: A copy of this traveller must be submitted to the DCC each time the original is shipped with the associated part(s) and when the traveller has been completed.



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Data Package, Receiving/Inspection Remarks:

Inspection Required Y/N	Visual Damage Y/N	Comments	Name/ Initials	Date Comp.

Process Flow:

#	Operation	Start Date	Work Area	Instructions	Name/ Initials	Date Comp.
1	Clean			Per LIGO E960022		
2	Vacuum Bake			At 200C for 48 Hrs.		
3	Control Point			Review/Approve RGA scan# C72808		
4	Wrap & Tag vacuum clean parts					
5	Ship and Deliver/File paperwork			Please send to: Chris Echols File one copy of traveler with the DCC. Note: Ship original traveler with these parts.		

END: Go to Traveler or procedure associated with next higher assembly processing

Special Instructions (Handling/Packaging Constraints, Remarks, etc.) or Notes:

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