



**Process Traveler
Silver Plated Nuts**

DCC Number: E080399-00-D

Date Prepared: 7-21-08

Originator	Cognizant Engineer	Ext./Phone#	Project	Account Number
Luke Williams	Luke Williams	352-328-6473	Process Traveler ETM HAM5 BAFFLE SILVER NUT BAKE	LIGO.EHAOS-5.22.2.1 LIGO.ELAOS-5.22.2.1

Dwg/Part Number	Rev	Part Description / Material	Serial Number	Qty
N-2520-A		1/4-20 nuts / silver coated stainless steel		139

Used In (next higher assembly): ELIGO ETM & HAM5 BAFFLES

Vendor Name	PO/Contract Number
UC-COMPONENTS	

Data Package, Receiving/Inspection Remarks:

Inspection Required Y/N	Visual Damage Y/N	Comments	Name/ Initials	Date Comp.
N				

Process Flow:

#	Operation	Start Date	Work Area	Instructions	Name/ Initials	Date Comp.
1	Clean			Per E960022-B, Class A		
2	Vacuum Bake			Per E960022-B, Class A, 200C for 48 hours		
3	Control Point			Review/Approve RGA scan# C72108		
4	Wrap & Tag vacuum clean			Wrap (UHV foil) and place in ameristat bags.		

N.B.: A copy of this traveller must be submitted to the DCC each time the original is shipped with the associated part(s) and when the traveller has been completed.



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#	Operation	Start Date	Work Area	Instructions	Name/ Initials	Date Comp.
5	parts Ship and Deliver/File paperwork			<p>Please split the load approximately into halves, and then ship (OVERNIGHT) one half to LLO and the other half to LHO:</p> <p>Brian O'Reilly LIGO Livingston Laboratory 19100 LIGO Lane Livingston, LA 70754 225-686-3116</p> <p>Betsy Bland LIGO Hanford Observatory 127124 North Route 10 Richland, WA 99354</p> <p>File one copy of traveler with the DCC. Note: Ship original traveler with these parts.</p>		

END: Go to Traveler or procedure associated with next higher assembly processing

Special Instructions (Handling/Packaging Constraints, Remarks, etc.) or Notes:

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