



Process Traveler Baffle Rings for LLO

DCC Number: E080396-00-X

Date Prepared: 07-21-08

Originator	Cognizant Engineer	Ext./Phone#	Project	Account Number
R Taylor	Mike Smith	X2062	eLIGO	

Dwg/Part Number	Rev	Part Description	Serial Number	Qty
1. D080317		Baffle Ring Top	003,004	2
2. D080350		Baffle Ring Bottom	003,004	2

Used In (next higher assembly):

Vendor Name	PO/Contract Number

Data Package, Receiving/Inspection Remarks:

Inspection Required Y/N	Visual Damage Y/N	Comments	Name/ Initials	Date Comp.

Process Flow:

#	Operation	Start Date	Work Area	Instructions	Name/ Initials	Date Comp.
1	Re-Clean		CIT	per E960022, with the following special instructions or cautions:	R. Taylor	
2	Air Bake		CIT	per E960022 to a temperature of 200C for 48Hrs.	R. Taylor	
3	Control Point		CIT	Review/approve FTIR # E080406-00-D	D. Coyne	

N.B.: A copy of this traveller must be submitted to the DCC each time the original is shipped with the associated part(s) and when the traveller has been completed.



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#	Operation	Start Date	Work Area	Instructions	Name/ Initials	Date Comp.
4	Control Point		NA	Review/approve RGA scan #N/A	D. Coyne	
5	Control Point		NA	Review/approve RGA scan #N/A	D. Coyne	
4	Wrap & Tag vacuum clean parts per E960022-A		CIT	Wrap (UHV foil) and bag (CP Stat or equiv.) per E960022.	R. Taylor	
5	Deliver/File paperwork		CIT	Make 2 copies of the Traveler. File one copy with the DCC.	R Taylor	
6.	SHIP TO			Please send to: LLO Note: Ship original traveler with these parts.	R Taylor	

END: Go to Traveler or procedure associated with next higher assembly processing

Special Instructions (Handling/Packaging Constraints, Remarks, etc.) or Notes:

1.
2.
3.
4.

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