



Process Traveler
Ac- Oxidized Baffle Hardware
For LLO & LHO

DCC Number: E080388-00-X

Date Prepared: 07-18-08

Originator	Cognizant Engineer	Ext./Phone#	Project	Account Number
R Taylor	Mike Smith	X2062	eLIGO	Ligo.ELAOS-5.22.2.1 & Ligo.EHAOS-5.22.2.1

Dwg/Part Number	Rev	Part Description	Serial Number	Qty
1. 10-32x1 1/2"		Button Cap Screw		8
2. 1/4-20x1"		Button Cap Screw		25
3. 10-24		Nut Silver		8
4. 8-32X1/2"		Button Cap Screw		28
5. 1/4"		Flat Washer		175
6. 1/4"		Lock Washer		150
7. 8-32x1/2"		Silver Button Cap Screw		25
8. 10-24X1/2"		Button Cap Screw		25
9. 1/4-20		Nuts Silver		75
10. 1/4-20X5/8"		Button Cap Screw		115
11. 10-32x 1/2"		Silver vented cap screw		8
12. Misc. Hardware		Mixed Verious sizes Nuts, Bolts, Screws, and Washers		1 Bag
		Silver Plated Turnbuckel Bolt		1
		NOTE: Quantities Indicated for each site:		

Used In (next higher assembly):

N.B.: A copy of this traveller must be submitted to the DCC each time the original is shipped with the associated part(s) and when the traveller has been completed.



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Vendor Name

PO/Contract Number

Data Package, Receiving/Inspection Remarks:

Inspection Required Y/N	Visual Damage Y/N	Comments	Name/ Initials	Date Comp.

Process Flow:

#	Operation	Start Date	Work Area	Instructions	Name/ Initials	Date Comp.
1	Re-Clean		CIT	per E960022, with the following special instructions or cautions:	R. Taylor	
2	Vacuum Bake		CIT	per E960022 to a temperature of 200C for 48Hrs.	R. Taylor	
3	Control Point		NA	Review/approve RGA Scan# C71508	D. Coyne	
4	Control Point		NA	Review/approve RGA scan #N/A	D. Coyne	
5	Control Point		NA	Review/approve RGA scan #N/A	D. Coyne	
4	Wrap & Tag vacuum clean parts per E960022-A		CIT	Wrap (UHV foil) and bag (CP Stat or equiv.) per E960022.	R. Taylor	

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#	Operation	Start Date	Work Area	Instructions	Name/ Initials	Date Comp.
5	Deliver/File paperwork		CIT	Make 2 copies of the Traveler. File one copy with the DCC.	R Taylor	
6.	SHIP TO			Please send to: Note: Ship original traveler with these parts.	R Taylor	
END: Go to Traveler or procedure associated with next higher assembly processing						

Special Instructions (Handling/Packaging Constraints, Remarks, etc.) or Notes:

1. quantities indicated are for each site ,LLO and LHO each.
2.
3.
4.

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