



Process Traveler

In-Vacuum OMC-To-Feedthrough Cables

DCC Number: E080354-00-X

Date Prepared: 07-01-08

Originator	Cognizant Engineer	Ext./Phone#	Project	Account Number
C.Osthelder	C.Osthelder	4610	LHO	

Dwg/Part Number	Rev	Part Description	Serial Number	Qty
Ticor #TS0036	A	In-Vacuum Cable with 25-pin Female DSUB Connectors, Copper Shield, PEEK Overbraid (connects OMC		6
		Stainless Steel #1/72 x 5/8" Fillister Head Screw (extras for attaching backshells to above DSUB connectors)		12

Used In (next higher assembly):

Vendor Name	PO/Contract Number

Data Package, Receiving/Inspection Remarks:

Inspection Required Y/N	Visual Damage Y/N	Comments	Name/ Initials	Date Comp.

Process Flow:

#	Operation	Start Date	Work Area	Instructions	Name/ Initials	Date Comp.
1	Re-Clean		CIT	per E960022, with the following special instructions or cautions:	R. Taylor	
2	Vacuum Bake		CIT	per E960022 to a temperature of 120C for 48Hrs.	R. Taylor	

N.B.: A copy of this traveller must be submitted to the DCC each time the original is shipped with the associated part(s) and when the traveller has been completed.



Process Traveler

In-Vacuum OMC-To-Feedthrough Cables

DCC Number: E080354-00-X

Date Prepared: 07-01-08

#	Operation	Start Date	Work Area	Instructions	Name/ Initials	Date Comp.
3	Control Point		NA	Review/approve RGA Scan#16B72308	D. Coyne	
4	Control Point		NA	Review/approve RGA scan #N/A		
5	Control Point		NA	Review/approve RGA scan #N/A		
4	Wrap & Tag vacuum clean parts per E960022-A		CIT	Wrap (UHV foil) and bag (CP Stat or equiv.) per E960022.	R. Taylor	
5	Deliver/File paperwork		CIT	Make 2 copies of the Traveler. File one copy with the DCC.	R Taylor	
6.	SHIP TO			Please send to: LHO Rich Abbott Note: Ship original traveler with these parts.	R Taylor	
END: Go to Traveler or procedure associated with next higher assembly processing						

Special Instructions (Handling/Packaging Constraints, Remarks, etc.) or Notes:

1.
2.
3.
4.

N.B.: A copy of this traveller must be submitted to the DCC each time the original is shipped with the associated part(s) and when the traveller has been completed.