

advancedligo

Dec Number: E080320-00-X

Date Prepared: 04 JUNE 2008

Name J.Romie/A. Brummitt	Name Amanda Brummitt/Rutherlord Appleton Laboratory/UK	+441235445373	Advanced LIGO quad prototype	LIGO.SUS, 5.10, NSFLIGO.FY02CA
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D00298	A	Advanced LIGO,SUS,Quad N-Prototype Lower Structure, capture and union plate (lower structure tooling) Material: aluminium alloy 6082	?	2
D060300		Advanced LIGO,SUS,Quad N-Prototype Lower Structure, top plate large (lower structure tooling) Material: aluminium alloy 6082		1
1D060301		Advanced LIGO,SUS,Quad N-Prototype Lower Structure, long barrel nut (lower structure tooling) Material: stianless steel 300 series	MISSING NOT IN SHIPMENT 6-20-08	16
D060303		Advanced LIGO,SUS,Quad N-Prototype Lower Structure, leg (lower structure tooling) Material: aluminium alloy 6082		4
1D060304		Advanced LIGO,SUS,Quad N-Prototype Lower Structure, lifting section (short) (lower structure tooling) Material: aluminium alloy 6082		2
D070009		Advanced LIGO,SUS,Quad N-Prototype Lower Structure, top plate large (lower structure tooling) Material: aluminium alloy 6082		1

N.B.: A copy of this traveller must be submitted to the **Dee** each time the original is shipped with the associated partes) and when the traveller has been completed.

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Used In (next higher assembly): ?

Vendor Name: ? PO/Contract Number: ?

Data Package, Receiving/Inspection Remarks:

Inspection	Visual	Damage	Comments	Name/Initials	Date Comp.
Required	Y/N				
y	?				

Process Flow:

#	Operation	Start Date	Work Area	Instructions	Name/Initials	Date Comp.
1	Clean			Per E960022	R Taylor	11-30-08
2	Vacuum Bake			Per E960022, 48 hours at 120 deg C.	R Taylor	7-18-08
3	Control Point			Review/Approve RGA scan <i>FIR TEST E08041</i>		
4	Wrap & Tag vacuum clean parts					
5	Ship and Deliver File paperwork			Please send to: Rich Mittleman LIGO/MIT 175 Albany Street Cambridge, MA 02139 USA Contact 617-253-4824 Second contact 8-8760 on door keypad File one copy of traveler with the DCC. Note: Ship original traveler with these parts.	R Taylor	8-15-08

END: Go to Traveler or procedure associated with next higher assembly processing

Special Instructions (HandJinglPackaging Constraints, Remarks, etc.) or Notes:

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