

	DCC Number: E080199-00-X
	Date Prepared: 16 May 2008

Originator	Cognizant Engineer	Ext./Phone#	Project	Account Number
Name J. Romie	Name: J. Romie	225-686-3109	E/A LIGO	LIGO.EHOMM,5.10.2.2, NSFLIGO.FY02CA

Dwg/Part Number	Rev	Part Description / Material	Serial Number	Qty
D030021	B	<u>OUTPUT MODE CLEANER SUS STAINLESS ROUNDED TIP SCREWS</u> <u>SHCS, 1/4-20X2.5", ROUNDED TIP</u>		40

Used In (next higher assembly): D0600306, OMC Suspension Assembly

Vendor Name	PO/Contract Number
McMaster Carr Machined by Aero Shop on campus	CP603905

Data Package, Receiving/Inspection Remarks:

Inspection Required Y/N	Visual Damage Y/N	Comments	Name/ Initials	Date Comp.
y	n	Parts inspected	J. Romie	May 2008

Process Flow:

#	Operation	Start Date	Work Area	Instructions	Name/ Initials	Date Comp.
1	Clean		CIT	Per stainless, E960022	R Taylor	
2	Vacuum Bake		CIT		R Taylor	
3	Control Point		CIT	Review/Approve RGA scan #C71508	D Coyne	
4	Wrap & Tag vacuum clean parts		CIT		R Taylor	

N.B.: A copy of this traveller must be submitted to the DCC each time the original is shipped with the associated part(s) and when the traveller has been completed.

#	Operation	Start Date	Work Area	Instructions	Name/ Initials	Date Comp.
5	Ship and Deliver/File paperwork		CIT	Please keep for: Chris Echols, Caltech File one copy of traveler with the DCC. Note: Ship original traveler with these parts.	R Taylor	
END: Go to Traveler or procedure associated with next higher assembly processing						

Special Instructions (Handling/Packaging Constraints, Remarks, etc.) or Notes:

N.B.: A copy of this traveller must be submitted to the DCC each time the original is shipped with the associated part(s) and when the traveller has been completed.
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