



# Process Traveler OMC SUSPENSION

DCC Number: E080-050-00-X

Date Prepared: 1-24-08

Originator	Cognizant Engineer	Ext./Phone#	Project	Account Number
Norna Robertson	Norna robertson	626-395-2130	ELIGO	

Dwg/Part Number	Rev	Part Description	Serial Number	Qty
N/A		LAB JACK		2
N/A		LAB JACK ASSOCIATED PARTS & HARDWARE & CABLE TIE STRUCTURE SUPPORTS		1 bag with both items
N/A		16 SILICA TIPS E-STOPS		1 bag
Various		SUSPENSION PARTS – all in metal tray & wrapped sep 2 dog clamps + hardware, 12 magnets, 10 flags, Small wire jig parts + hardware, Pitch & yaw removable adjustment parts + hardware, Spare masses for adding to top mass (large at top +medium at bottom give 2mm; medium+small give 1mm) 2 spare stops for top mass plus set screws for locking these in place, Switch out hardware for eq-stop holder and Spare lower clamp-wire-clamp)		1 box
N/A		SPARE & ALT E-STOPS BRACKETS		1 bag
N/A		STRUCTURE “L” BRACKETS & ASSOCIATED HARDWARE		1 bag
N/A		SPOOL OF WIRE (Both sizes 14 thou and 8thou for OMC suspension) NOTE: - Wires need to be cleaned!		2 Spools

**Used In (next higher assembly):** \_\_\_\_\_

N.B.: A copy of this traveller must be submitted to the DCC each time the original is shipped with the associated part(s) and when the traveller has been completed.



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**Vendor Name**

**PO/Contract Number**

**Data Package, Receiving/Inspection Remarks:**

Inspection Required Y/N	Visual Damage Y/N	Comments	Name/ Initials	Date Comp.

**Process Flow:**

#	Operation	Start Date	Work Area	Instructions	Name/ Initials	Date Comp.
1	Re-Clean		CIT	per E960022, with the following special instructions or cautions:	R. Taylor	
2	Re-Vacuum Bake		CIT	per E960022 to a temperature of XXXC N/A	R. Taylor	
3	Control Point		NA	Review	D. Coyne	
4	Wrap & Tag vacuum clean parts per E960022-A		CIT	Wrap (UHV foil) and bag (CP Stat or equiv.) per E960022.	R. Taylor C Torrie	
5	Deliver/File paperwork		CIT	Make 2 copies of the Traveler. File one copy with the DCC.	R Taylor	
6.	SHIP TO			SHIP TO: LLO <u>Special shipping Instructions needed for this Item.</u> <b>Note: Ship original traveler with these parts.</b>	R Taylor	

END: Go to Traveler or procedure associated with next higher assembly processing

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### Special Instructions (Handling/Packaging Constraints, Remarks, etc.) or Notes:

1. For Information about hardware on this suspension refer to travelers: E070265, E070266, E070267, E070270

2. For further information on parts included refer to associated T documentation

3. Special care should be taken when opening metal tray as contents includes 9 individually wrapped items

4. As mentioned above the wire on the spools is not clean and should be cleaned with acetone & a cloth prior to use

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