



Process Traveler OMC SUSPENSION

DCC Number: E080-050-00-X

Date Prepared: 1-24-08

Originator	Cognizant Engineer	Ext./Phone#	Project	Account Number
Norna Robertson	Norna Robertson	626-395-2130	ELIGO	

Dwg/Part Number	Rev	Part Description	Serial Number	Qty
D060036		OMC OVERALL ASSEMBLY (Assembled)		1
N/A		OMC UPPER WIRE JIG *		1
N/A		OMC LOWER WIRE JIG *		1
		* both wire jigs are in the same bag!!		

Used In (next higher assembly):

Vendor Name	PO/Contract Number

Data Package, Receiving/Inspection Remarks:

Inspection Required Y/N	Visual Damage Y/N	Comments	Name/ Initials	Date Comp.
YES		Inspect contents for shipping damage.	Janeen Romie	

Process Flow:

#	Operation	Start Date	Work Area	Instructions	Name/ Initials	Date Comp.
1	Re-Clean		CIT	per E960022, with the following special instructions or cautions:	R. Taylor	
2	Re-Vacuum Bake		CIT	per E960022 to a temperature of XXXC N/A	R. Taylor	
3	Control Point		LLO	Review for inspection	J Romie	

N.B.: A copy of this traveller must be submitted to the DCC each time the original is shipped with the associated part(s) and when the traveller has been completed.



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#	Operation	Start Date	Work Area	Instructions	Name/ Initials	Date Comp.
4	Wrap & Tag vacuum clean parts per E960022-A		CIT	Wrap (UHV foil) and bag (CP Stat or equiv.) per E960022.	R. Taylor C Torrie	
5	Deliver/File paperwork		CIT	Make 2 copies of the Traveler. File one copy with the DCC.	R Taylor	
6.	SHIP TO			SHIP TO: LLO <u>Special shipping Instructions needed for this Item.</u> Note: Ship original traveler with these parts.	R Taylor	

END: Go to Traveler or procedure associated with next higher assembly processing

Special Instructions (Handling/Packaging Constraints, Remarks, etc.) or Notes:

1. For Information about hardware on this suspension refer to travelers: E070265, E070266, E070267, E070270
2. Please open box by firstly removing lid. Then by removing all sides of outer box and then lifting assembled suspension & structure as indicated on outside of wrapped assembly. (Not by the top of the structure – as an assembled suspension with loaded springs is included on the inside of the structure)
3. Alum foil has been used in several areas on the suspension and structure. These should be removed!
4. **Do Not move by handles, Heavy box move with pallet jack! Contents can be moved by two people.**

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