

|  |                            |
|--|----------------------------|
|  | DCC Number: E070357-00-X   |
|  | Date Prepared: 20 Dec 2007 |

| Originator        | Cognizant Engineer                 | Ext./Phone#           | Project                | Account Number                          |
|-------------------|------------------------------------|-----------------------|------------------------|---|
| Name Janeen Romie | Name: Chris Echols<br>Janeen Romie | 225-686-3109 (Janeen) | Enhanced/Advanced LIGO | LIGO.ALOMC, 5.10.3.2,<br>NSFLIGO.FY02CA |

| Dwg/Part Number | Rev | Part Description / Material                            | Serial Number | Qty |
|-----------------|-----|--|---------------|-----|
| D060296         | 14  | Structure Weldment, Output Mode Cleaner (6061-T6 Alum) | 001           | 1   |

|                                 |                          |
|---------------------------------|--------------------------|
| Used In (next higher assembly): | D060306 OMC Top Assembly |
|---------------------------------|--------------------------|

| Vendor Name | PO/Contract Number |
|-------------|--------------------|
| Mike Gerfen |                    |

**Data Package, Receiving/Inspection Remarks:**

| Inspection Required Y/N | Visual Damage Y/N | Comments | Name/ Initials | Date Comp. |
|-------------------------|-------------------|----------|----------------|------------|
| Y                       |                   |          |                |            |

**Process Flow:**

| # | Operation                     | Start Date | Work Area | Instructions          | Name/ Initials | Date Comp. |
|---|-------------------------------|------------|-----------|-----------------------|----------------|------------|
| 1 | Clean                         |            | CIT       | See E960022 for Alum. |                |            |
| 2 | FTIR                          | JPL        |           | FTIR # E080009-00-D   |                |            |
| 3 | Control Point                 |            |           | Review/Approve FTIR   |                |            |
| 4 | Wrap & Tag vacuum clean parts |            |           |                       |                |            |

N.B.: A copy of this traveller must be submitted to the DCC each time the original is shipped with the associated part(s) and when the traveller has been completed.

| # | Operation                       | Start Date | Work Area | Instructions  | Name/ Initials | Date Comp. |
|---|---------------------------------|------------|-----------|---|----------------|------------|
| 5 | Ship and Deliver/File paperwork |            |           | Please send to: Chris Echols, CIT<br><br>File one copy of traveler with the DCC.<br><b>Note: Ship original traveler with these parts.</b> |                |            |

END: Go to Traveler or procedure associated with next higher assembly processing

**Special Instructions (Handling/Packaging Constraints, Remarks, etc.) or Notes:**

Please keep the sizes separate as they are difficult to differentiate by sight.  
Thank you.

N.B.: A copy of this traveller must be submitted to the DCC each time the original is shipped with the associated part(s) and when the traveller has been completed.