



DCC Number: E070315-00-X

Date Prepared: 11/27/07

Originator	Cognizant Engineer	Ext./Phone#	Project	Account Number
Stephany Foley	Ken Mason	617-324-5250	ELIGO HAM	

Dwg/Part Number	Rev	Part Description / Material	Qty
Accuglass PN 600200		3ft twisted pair with one 25 pin male subD and two 9 pin female subD	8
Accuglass PN 600334		13 ft twisted pair with 40 AWG shield and outer braid of PEEK; 25 pin PEEK female subD at both ends	4

Used In (next higher assembly):

Vendor Name	PO/Contract Number
accuglass	

Data Package, Receiving/Inspection Remarks:

Inspection Required Y/N	Visual Damage Y/N	Comments	Name/ Initials	Date Comp.

Process Flow:

#	Operation	Start Date	Work Area	Instructions	Name/ Initials	Date Comp.
1	Clean		Caltech	per E960022: Ultrasonic clean in methanol for 10 minutes.		
2	Vacuum Bake			per E960022: Bake in vacuum at 120°C for 48 hours		
3	Control Point			Review/Approve RGA scan		
4	Wrap & Tag vacuum clean					

N.B.: A copy of this traveller must be submitted to the DCC each time the original is shipped with the associated part(s) and when the traveller has been completed.

#	Operation	Start Date	Work Area	Instructions	Name/ Initials	Date Comp.
5	Ship and Deliver/File paperwork			Please send to: LIGO Hanford c/o Ken Mason  File one copy of traveler with the DCC. <b>Note: Ship original traveler with these parts.</b>		
END: Go to Traveler or procedure associated with next higher assembly processing						

**Special Instructions (Handling/Packaging Constraints, Remarks, etc.) or Notes:**

These cables go to the Hanford site when cleaned.

N.B.: A copy of this traveller must be submitted to the DCC each time the original is shipped with the associated part(s) and when the traveller has been completed.