



Process Traveler New Focus Pico Motors

DCC Number: E070-275-00-X

Date Prepared: 11-10-07

Originator	Cognizant Engineer	Ext./Phone#	Project	Account Number
R Taylor	Kate Dooley	225-686-3222		

Dwg/Part Number	Rev	Part Description	Serial Number	Qty
1) Pico Motor		New Focus		2

Used In (next higher assembly):

Vendor Name	PO/Contract Number
New Focus	

Data Package, Receiving/Inspection Remarks:

Inspection Required Y/N	Visual Damage Y/N	Comments	Name/ Initials	Date Comp.
yes	none			

Process Flow:

#	Operation	Start Date	Work Area	Instructions	Name/ Initials	Date Comp.
1	Re-Clean		CIT	per E960022, with the following special instructions or cautions: Strong Magnetic fields	R. Taylor	
2	Re-Vacuum Bake		CIT	per E960022 to a temperature of 80C	R. Taylor	
3	Control Point		NA	Review/approve RGA scan #C11507_LW	D. Coyne	
4	Wrap & Tag vacuum clean parts per E960022-A		CIT	Wrap (UHV foil) and bag (CP Stat or equiv.) per E960022.	R. Taylor	

N.B.: A copy of this traveller must be submitted to the DCC each time the original is shipped with the associated part(s) and when the traveller has been completed.



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#	Operation	Start Date	Work Area	Instructions	Name/ Initials	Date Comp.
5	Deliver/File paperwork		CIT	Make 2 copies of the Traveler. File one copy with the DCC. Note: Ship original traveler with these parts.	R Taylor	
END: Go to Traveler or procedure associated with next higher assembly processing						

Special Instructions (Handling/Packaging Constraints, Remarks, etc.) or Notes:

1. Do Not use Acetone or Methanol in cleaning, Damage may occur to electrical parts within the motor.
2. Use Isopropyl only, for cleaning.
3. Ship to Kate Dooley at LLO.
4.

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