

advancedligo

DCC Number: E070267-00-X

Date Prepared: 5 Nov 2007

Originator	Cognizant Engineer	Ext./Phone#	Project	Account Number
Name J. Romie	Name: J. Romie	225-686-3109	E/A LIGO	LIGO.ALOMC,5.10.3.2, NSFLIGO.FY02CA

Dwg/Part Number	Rev	Part Description / Material	Serial Number	Qty
D020205	A	OUTPUT MODE CLEANER SUS CARBON STEEL PARTS Upper Blade, maraging steel		2
D020201	A	Lower Blade, maraging steel		4

Used In (next higher assembly): D060306, OMC Suspension Assembly

Vendor Name	PO/Contract Number
Maraging steel blades made by Superior Jig	

Data Package, Receiving/Inspection Remarks:

Inspection Required Y/N	Visual Damage Y/N	Comments	Name/ Initials	Date Comp.
y	n	Parts already inspected and wiped down	Chris Echols	Aug 2007

Process Flow:

#	Operation	Start Date	Work Area	Instructions	Name/ Initials	Date Comp.
1	Clean			Clean fixture, clean blades, assemble blades in fixture		
2	Vacuum Bake			Vacuum bake in fixture, 200 deg C, f or 48 hours This will serve as anti-creep and vacuum bake.		
3	Control Point			Review/Approve RGA scan		
4	Wrap & Tag vacuum clean parts					
5	Ship and Deliver/File paperwork			Please send to: Chris Echols, Caltech File one copy of traveler with the DCC. Note: Ship original traveler with these parts.		

N.B.: A copy of this traveller must be submitted to the DCC each time the original is shipped with the associated part(s) and when the traveller has been completed.

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#	Operation	Start Date	Work Area	Instructions	Name/ Initials	Date Comp.
	END: Go to Traveler or procedure associated with next higher assembly processing					

Special Instructions (Handling/Packaging Constraints, Remarks, etc.) or Notes:

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