



Process Traveler Controls Prototype Masses

DCC Number: E070159-00

Date Prepared: 07-06-07

Originator	Cognizant Engineer	Ext./Phone#	Project	Account Number
Name Robert Taylor	IAN Wilmut	#	LIGO	

Dwg/Part Number	Rev	Part Description	Serial Number	Qty
060357		AL Mass		1
060343		AL Mass		1
060342		AL Mass		2
060358		AL Mass		3
060357		AL Mass		1

Used In (next higher assembly):

Vendor Name	PO/Contract Number

Data Package, Receiving/Inspection Remarks:

Inspection Required Y/N	Visual Damage Y/N	Comments	Name/ Initials	Date Comp.
Yes	NONE			

Process Flow:

#	Operation	Start Date	Work Area	Instructions	Name/ Initials	Date Comp.
1	Clean		CIT	per E960022, with the following special instructions or cautions: NONE	R. Taylor	
2	Vacuum Bake		CIT	per E960022 to a temperature of ???C	R. Taylor	
3	Control Point		NA	Review/approve RGA scan #E7607_Quad_Mass	D. Coyne	

N.B.: A copy of this traveller must be submitted to the DCC each time the original is shipped with the associated part(s) and when the traveller has been completed.



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#	Operation	Start Date	Work Area	Instructions	Name/ Initials	Date Comp.
4	Wrap & Tag vacuum clean parts per E960022-A		CIT	Wrap (UHV foil) and bag (CP Stat or equiv.) per E960022.	R. Taylor	
5	Deliver/File paperwork		CIT	Make 2 copies of the Traveler. File one copy with the DCC. Note: Ship original traveler with these parts.	R Taylor	

END: Go to Traveler or procedure associated with next higher assembly processing

Special Instructions (Handling/Packaging Constraints, Remarks, etc.) or Notes:

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