



## Process Traveler Hardware & Helicoil Inserts

DCC Number: E070158-00

Date Prepared: 06-19-07

Originator	Cognizant Engineer	Ext./Phone#	Project	Account Number
Name Robert Taylor	Name Ian Wilmut	#	LIGO	

Dwg/Part Number	Rev	Part Description	Serial Number	Qty
1185-6EN-0562		Helicoil Insert		4600

Used In (next higher assembly):

Vendor Name	PO/Contract Number
D B Roberts Co.	

### Data Package, Receiving/Inspection Remarks:

Inspection Required Y/N	Visual Damage Y/N	Comments	Name/ Initials	Date Comp.
N/A				

### Process Flow:

#	Operation	Start Date	Work Area	Instructions	Name/ Initials	Date Comp.
1	Clean		CIT	per E960022, with the following special instructions or cautions: NONE	R. Taylor	
2	Vacuum Bake		CIT	per E960022 to a temperature of 200C	R. Taylor	
3	Control Point		NA	Review/approve RGA scan #F61807_IW	D. Coyne	
4	Wrap & Tag vacuum clean parts per E960022-A		CIT	Wrap (UHV foil) and bag (CP Stat or equiv.) per E960022.	R. Taylor	
5	Deliver/File paperwork		CIT	Make 2 copies of the Traveler. File one copy with the DCC. <b>Note: Ship original traveler with these parts.</b>	R Taylor	

N.B.: A copy of this traveller must be submitted to the DCC each time the original is shipped with the associated part(s) and when the traveller has been completed.



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#	Operation	Start Date	Work Area	Instructions	Name/ Initials	Date Comp.
END: Go to Traveler or procedure associated with next higher assembly processing						

**Special Instructions (Handling/Packaging Constraints, Remarks, etc.) or Notes:**


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