



Process Traveler

BSC Crate 4

DCC Number: E070105-00-X

Date Prepared: 04/17/2007

Originator	Cognizant Engineer	Ext./Phone#	Project	Account Number
Name: Robert Taylor	Name: Stephany Foley	#	LIGO	

Dwg/Part Number	Rev	Part Description	Serial Number	Qty
20007882-1		Blade Spring Post		3
20007933-1		Stage 0-1 Locater/Lock Post		3
20007933-2		Stage 0-1 Locater /Lock Post Cap		6
20007837-1		Trim Weight Plate (multiple stacked pieces)		4
Unmarked		Trim Weight Plate		1
20007866-1		Trim Weight Plate (multiple stacked pieces)		3
20007884-1		Blade Spring Cap Plate		3
20007885-1		Blade Spring Base Shim		3
Unmarked		Extra Shim (thin)		3
20007894-1		Blade Spring Cap Plate		3
20007895-1		Blade Spring Base Shim		3
Unmarked		Extra Shim (thin)		3
20007901-1		Flexure Rod Bracket		3
20007909-1		Stage 0-1 Horizontal Actuator Field Adapter Bracket		3
7877		Trim Weight for side B		1
20007922-1		Stage 1-2 Horizontal Actuator Field Adapter Bracket		3

Used In (next higher assembly):

Vendor Name	PO/Contract Number

Data Package, Receiving/Inspection Remarks:

N.B.: A copy of this traveller must be submitted to the DCC each time the original is shipped with the associated part(s) and when the traveller has been completed.



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Inspection Required Y/N	Visual Damage Y/N	Comments	Name/ Initials	Date Comp.
Y	No			

Process Flow:

#	Operation	Start Date	Work Area	Instructions	Name/ Initials	Date Comp.
1	Clean	4-13-07	CIT	per E960022, with the following special instructions or cautions: ???	R. Taylor	
2	Vacuum Bake		CIT	per E960022 to a temperature of ???C N.B.: Take outgassing measurements during cool down at approximately the following temperatures: ?C, ?C and ?C	R. Taylor	
3	Control Point		NA	Review/approve RGA scan # __E42307__	D. Coyne	
4	Wrap & Tag vacuum clean parts per E960022-A		CIT	Wrap (UHV foil) and bag (CP Stat or equiv.) per E960022.	R. Taylor	
5	Deliver/File paperwork		CIT	Make 2 copies of the Traveler. File one copy with the DCC. Return parts and original traveler to Dennis Coyne Note: Ship original traveler with these parts.	L. Cardenas	

END: Go to Traveler or procedure associated with next higher assembly processing

Special Instructions (Handling/Packaging Constraints, Remarks, etc.) or Notes:

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