

Originator	Cognizant Engineer	Ext./Phone#	Project	DCC Number
Myron MacInnis	Ken Mason	(617) 258-8295	LIGO	E050236-00-D

Dwg/Part Number	Rev	Part Description	Serial Number	Qty
		LASTI Solid Stack Assembly		
D050156-00-D		Tube Mounts, Ends		4 each
D050157-00-D		Tube Mounts, Center		2 “
D050158-00-D		Lower I-Beam		2 “
D050159-00-D		Side Channel		2 “
D050160-00-D		End Spacer		4 “
D050161-00-D		Center Spacer		2 “
D050162-03-D		Table I-Beam, Outer		5 “
D050163-00-D		Lower Angle		4 “
D050164-00-D		Bridge Wall		2 “
D050165-00-D		Upper Angle		2 “
D050166-00-D		Short Angle		4 “
				33 “ (total)

Used In (next higher assembly): To be used in the BSC Chamber at LASTI for the Adv. LIGO SUS Prototypes.

Vendor Name	PO/Contract Number
Astro-Pak Corp.	

Data Package, Receiving/Inspection Remarks:

Inspection Required Y/N	Visual Damage Y/N	Comments	Name/ Initials	Date Comp.
Y		Attach any certifications, inspection reports or paperwork from the vendor to this traveler. (Note inspection comments here as well.)		

Process Flow:

#	Operation	Start Date	Work Area	Instructions	Name/ Initials	Date Comp.
1	Receive parts from Astro-Pak		CIT	Parts have been precision cleaned to IEST-STD-CC-1246D Level 83/A10	R. Taylor	
2	Air Bake		CIT	Per E960022	R. Taylor	11-2-05
3	Control Point		CIT	Review/approve scan	D. Coyne	
4	Wrap & Tag vacuum clean parts per E960022		CIT	Wrap (UHV foil) and bag (CP Stat or equiv.) per E960022	R. Taylor	11-11-05
5	Ship		CIT	Pack securely for shipment. File one copy with the DCC. Original goes with shipment to MIT. Ship to: M.I.T. / LIGO Project 175 Albany St. / M.S.: NW17-161 Cambridge, MA 02139 Attn.: Ken Mason / Ph.: 617-258-8295 Note: Ship original traveler with these parts.	R Taylor	11-15-05

END: Go to Traveler associated with next higher assembly processing

Special Instructions (Handling/Packaging Constraints, Remarks, etc.) or Notes:

First Shipment of parts : 4 D050156, 4 D050160, 2 D050161, 4 D050163, 4 D050166