



Process Traveler

Viton O-Rings

DCC Number: E090XXX-V1

Date Prepared: 04-28-09

Originator	Cognizant Engineer	Ext./Phone#	Project	Account Number
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R Taylor	Daniel Clark		ADL	
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Dwg/Part Number	Rev	Part Description	Serial Number	Qty
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Mcmaster Carr #9464k105		Viton O-ring V75 Viton		50
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Used In (next higher assembly):

Vendor Name	PO/Contract Number
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Mcmaster Carr	
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Data Package, Receiving/Inspection Remarks:

Inspection Required Y/N	Visual Damage Y/N	Comments	Name/ Initials	Date Comp.
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N				
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Process Flow:

#	Operation	Start Date	Work Area	Instructions	Name/ Initials	Date Comp.
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1	Re-Clean			per E960022, with the following special instructions or cautions:	R Taylor	
2	Vacuum Bake			per E960022 to a temperature of 180C for 48Hrs.	R Taylor	
3	Control Point		CIT	Review/approve FTIR # N/A		

N.B.: A copy of this traveller must be submitted to the DCC each time the original is shipped with the associated part(s) and when the traveller has been completed.



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#	Operation	Start Date	Work Area	Instructions	Name/ Initials	Date Comp.
4	Control Point			Review/approve RGA scan #D42309	D. Coyne	
5	Control Point			Review/approve RGA scan #N/A		
4	Wrap & Tag vacuum clean parts per E960022-A			Wrap (UHV foil) and bag (CP Stat or equiv.) per E960022.	R Taylor	
5	Deliver/File paperwork		CIT	Make 2 copies of the Traveler. File one copy with the DCC.	R Taylor	
6.	SHIP TO			Please send to: Daniel Clark / LLO Note: Ship original traveler with these parts.	R Taylor	

END: Go to Traveler or procedure associated with next higher assembly processing

Special Instructions (Handling/Packaging Constraints, Remarks, etc.) or Notes:

1.VRB waver given for this load only per Dennis Coyne
2.
3.
4.

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