



Process Traveler

DCC Number: E0900008-V1

Date Prepared: 01-21-09

Originator	Cognizant Engineer	Ext./Phone#	Project	Account Number
C. Osthelder	C. Osthelder	4610	OMC	LIGO.AIFOF5.6.1

Dwg/Part Number	Rev	Part Description	Serial Number	Qty
D070258	B	Aluminum In-Vac QPD/Optic Pedestal		6
D070157	B	PEEK QPD Connector Assembly (2 pieces)		8 sets
D0900004	A	PEEK Cable Clamp Halves		18
McMaster-Carr p/n 92010A006		M2 – 12mm Stainless Steel Flathead Screws		50

Used In (next higher assembly):

Vendor Name	PO/Contract Number

Data Package, Receiving/Inspection Remarks:

Inspection Required Y/N	Visual Damage Y/N	Comments	Name/ Initials	Date Comp.

N.B.: A copy of this traveller must be submitted to the DCC each time the original is shipped with the associated part(s) and when the traveller has been completed.



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Process Flow:

#	Operation	Start Date	Work Area	Instructions	Name/ Initials	Date Comp.
1	Re-Clean		CIT	per E960022, with the following special instructions or cautions:	R. Taylor	
2	Vacuum Bake		CIT	per E960022 to a temperature of 120C for 48Hrs.	R. Taylor	
3	Control Point		NA	Review/approve RGA Scan# C22009 (see note)	D. Coyne	
4	Control Point		NA	Review/approve RGA scan #	D. Coyne	
5	Control Point		NA	Review/approve RGA scan #N/A	D. Coyne	
4	Wrap & Tag vacuum clean parts per E960022-A		CIT	Wrap (UHV foil) and bag (CP Stat or equiv.) per E960022.	R. Taylor	
5	Deliver/File paperwork		CIT	Make 2 copies of the Traveler. File one copy with the DCC.	R Taylor	
6.	SHIP TO			Please send to: Wilson House – C.Osthelder to arrange shipping to LLO and LHO when required. Note: Ship original traveler with these parts.	R Taylor	

END: Go to Traveler or procedure associated with next higher assembly processing

Special Instructions (Handling/Packaging Constraints, Remarks, etc.) or Notes:

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1. Some warping and deformation of the PEEK parts was noticed after baking at 120C for 48 hrs. This problem has not occurred in other bake loads of this kind of material.

2.

3.

4.

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