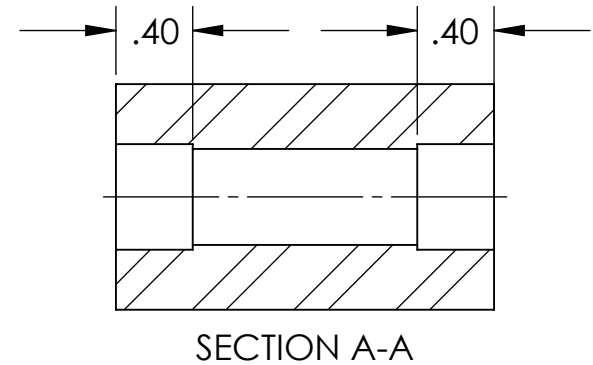
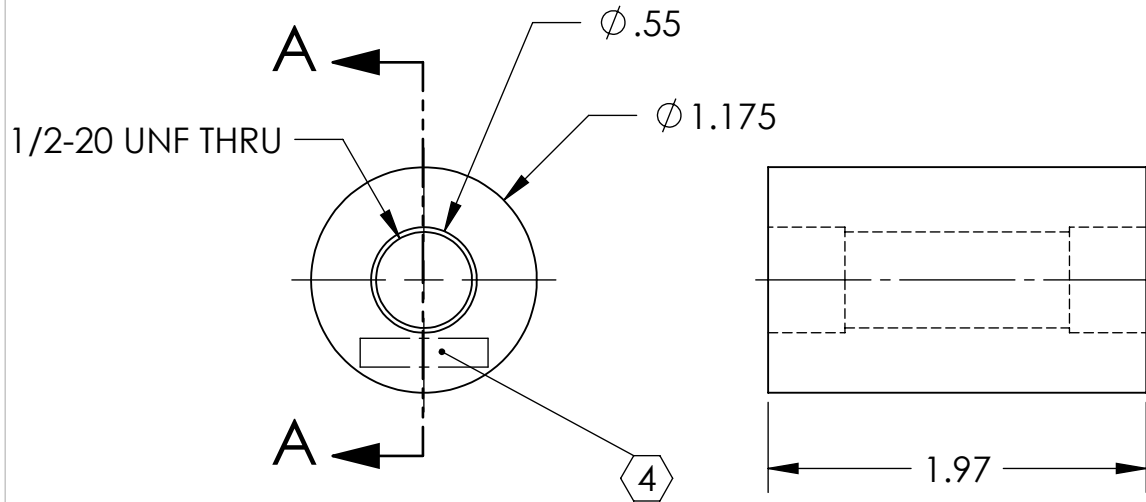
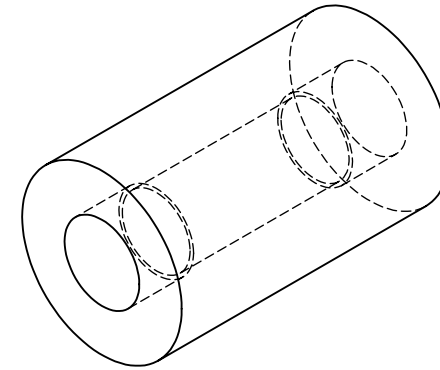


REV.	DATE	DCN #	DRAWING TREE #
A	28 MAR 2008	E080113-00	



NOTES: (UNLESS OTHERWISE SPECIFIED)			CALIFORNIA INSTITUTE OF TECHNOLOGY LIGO MASSACHUSETTS INSTITUTE OF TECHNOLOGY IGR, GLASGOW UNIVERSITY GEO 600 GROUP		
1. DO NOT SCALE FROM DRAWING. 2. REMOVE ALL SHARP EDGES, R.02 MAX. 3. ALL MACHINING FLUIDS SHALL BE WATER SOLUBLE AND FREE OF SULFUR, CHLORINE AND SILICONE. ④ SCRIBE, ENGRAVE OR MECHANICALLY STAMP DRAWING (NO INKS OR DYES) PART NUMBER, REVISION ON NOTED SURFACE OF PART FOLLOWED ON THE NEXT LINE WITH A THREE DIGIT SERIAL NUMBER. SERIAL NUMBERS START AT 001 FOR THE FIRST ARTICLE AND PROCEED CONSECUTIVELY. USE .12" HIGH CHARACTERS, UNLESS THE SIZE OF THE PART DICTATES SMALL CHARACTERS. A VIBRATORY TOOL MAY BE USED. EXAMPLE: D050XXX-A S/N 001	DIMENSIONS ARE IN INCHES		SYSTEM ADVANCED LIGO		
	TOLERANCES: .XX ± 0.01 .XXX ± 0.005 ANGULAR ± 0.5 °		SUB-SYSTEM SUS		
MATERIAL 300 SERIES STAINLESS		NEXT ASSY D060502		PART NAME PITCH INSERT, T-SECTION	
FINISH 32 μ inch		DRAWN D. BRIDGES 24 MAR 2008		SIZE DWG. NO.	
CHECKED M. MEYER 26 MAR 2008		APPROVED		SIZE A D060503 REV. A	
SCALE: 1:1			PROJECTION:		SHEET 1 OF 1