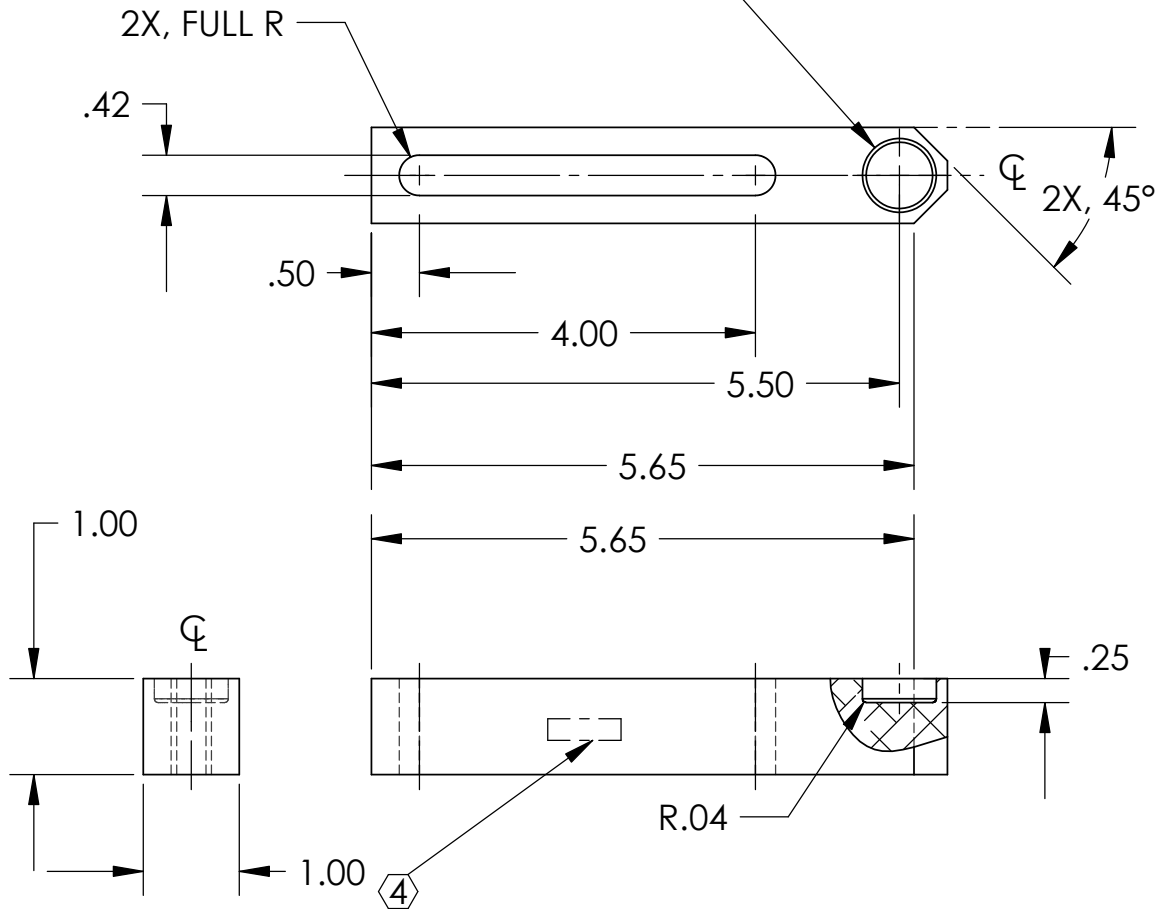
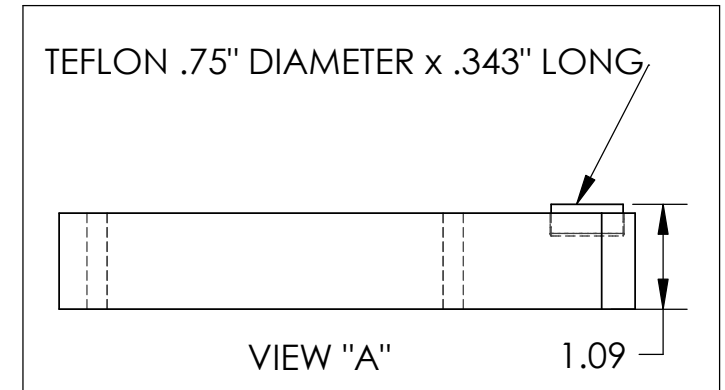


MAKE DIAMETER TO
MATE WITH TEFLON
IN VIEW "A" FOR A PRESS FIT.



REV.	DATE	DCN #	DRAWING TREE #
A	MAR 23 2006	E060057-00	E060059-A



NOTES: (UNLESS OTHERWISE SPECIFIED)		DIMENSIONS ARE IN INCHES		CALIFORNIA INSTITUTE OF TECHNOLOGY LIGO MASSACHUSETTS INSTITUTE OF TECHNOLOGY IGR, GLASGOW UNIVERSITY GEO 600 GROUP	
1. DO NOT SCALE FROM DRAWING. 2. REMOVE ALL SHARP EDGES, R.02 MAX. 3. ALL MACHINING FLUIDS SHALL BE WATER SOLUBLE AND FREE OF SULFUR, CHLORINE AND SILICONE.		TOLERANCES: .XX ± 0.01 .XXX ± 0.005 ANGULAR ± 0.5 °		SYSTEM ADVANCED LIGO	
④ SCRIBE, ENGRAVE OR MECHANICALLY STAMP DRAWING (NO INKS OR DYES) PART NUMBER, REVISION ON NOTED SURFACE OF PART FOLLOWED ON THE NEXT LINE WITH A THREE DIGIT SERIAL NUMBER. SERIAL NUMBERS START AT 001 FOR THE FIRST ARTICLE AND PROCEED CONSECUTIVELY. USE .12" HIGH CHARACTERS, UNLESS THE SIZE OF THE PART DICTATES SMALL CHARACTERS. A VIBRATORY TOOL MAY BE USED. EXAMPLE: D050XXX-A S/N 001		MATERIAL AL		SUB-SYSTEM SUS	
FINISH 32 μ inch		NEXT ASSY INSTALL FIXTURES		PART NAME QUAD MOVERS	
DRAWN C Torrie Feb 9th 2006		SIZE DWG. NO. D060053		REV. A	
CHECKED		SCALE: NTS		PROJECTION:	
APPROVED		SHEET 1 OF 1		DRAWING TREE #	