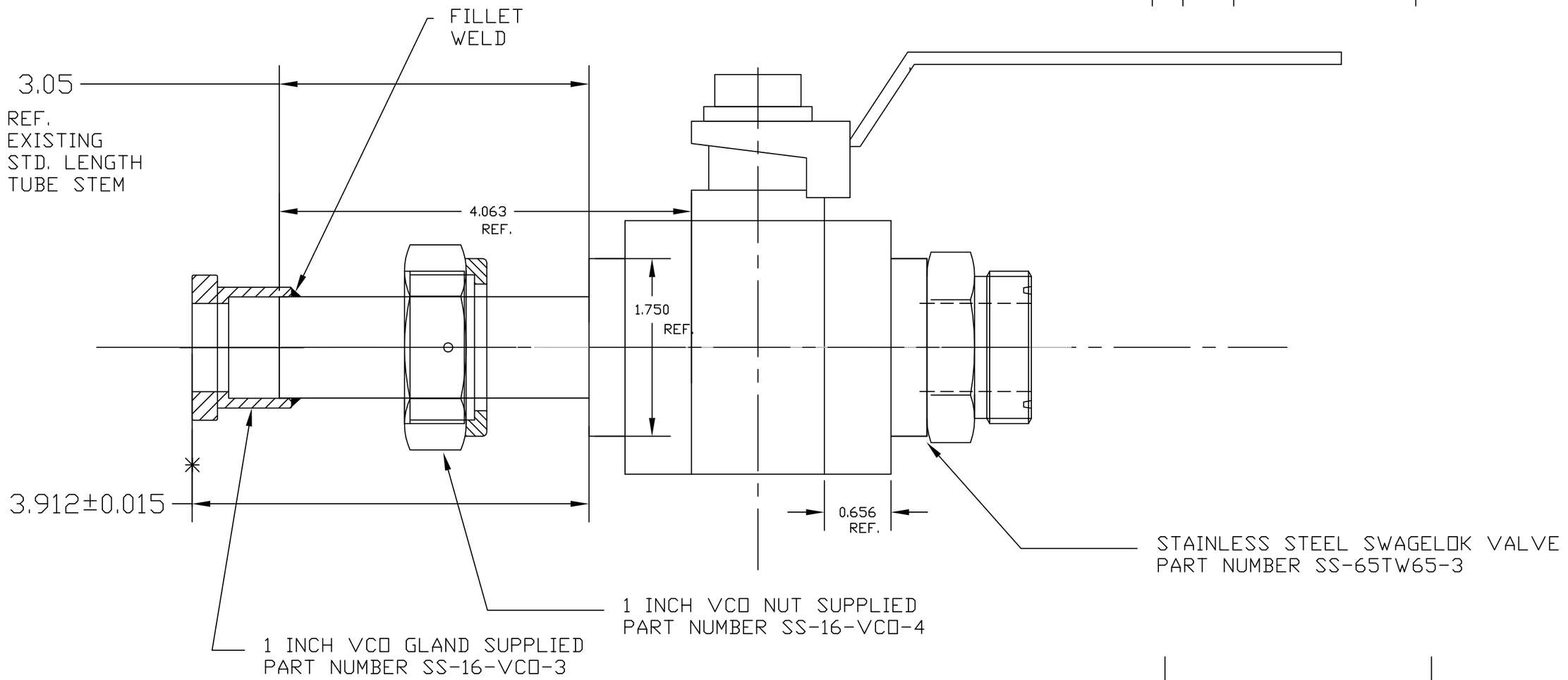
NOTES: (UNLESS OTHERWISE SPECIFIED)

MAKE 1 PART PER PUMP STATION

REV.	DATE	DCN #	DRAWING TREE #
A	4/21/04	E040214-00-D	



1" BALL VALVE WITH 3"TUBE STEM ENDS, SUPPLIED

DISASSEMBLE TUBE FLANGE AND WELD AS SHOWN

FILLET WELD
VCO ADAPTOR WITH FACE MARKED *
TO BE SQUARE W/TUBE AXIS W/IN .008 TIR

ITEM NO.	REQ.	SPARE	TOT.	PART NUMBER	DESCRIPTION	SUPPLIER
	QUANTITY					

PARTS LIST

		DATE	NAME
UNLESS OTHERWISE SPECIFIED:			
DIMENSIONS ARE IN INCHES	DRAWN	4/21/04	KENM
TOLERANCES: .XX±: .XXX±: ANGULAR:±	CHECKED		
MATERIAL SEE NOTE	COMMENTS:		
FINISH N/A			

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MASSACHUSETTS INSTITUTE OF TECHNOLOGY

SYSTEM	LLO
SUB-SYSTEM	HEPI
NEXT ASSY	TBD
PART NAME	PRESSURE SUPPLY VALVE MODIFICATION
SIZE B	DWG. NO. D030836-A
REV	A
SCALE:	SHEET 1 OF 1

FILE NAME/LOCATION: D030836-A