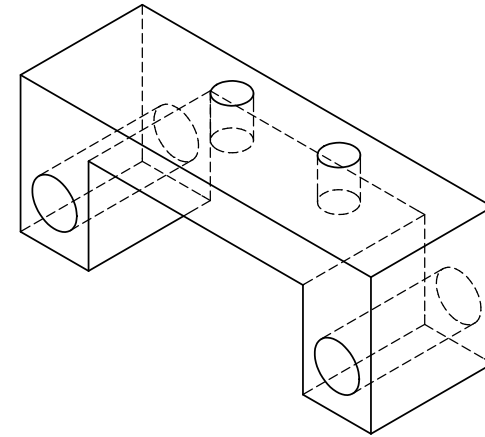
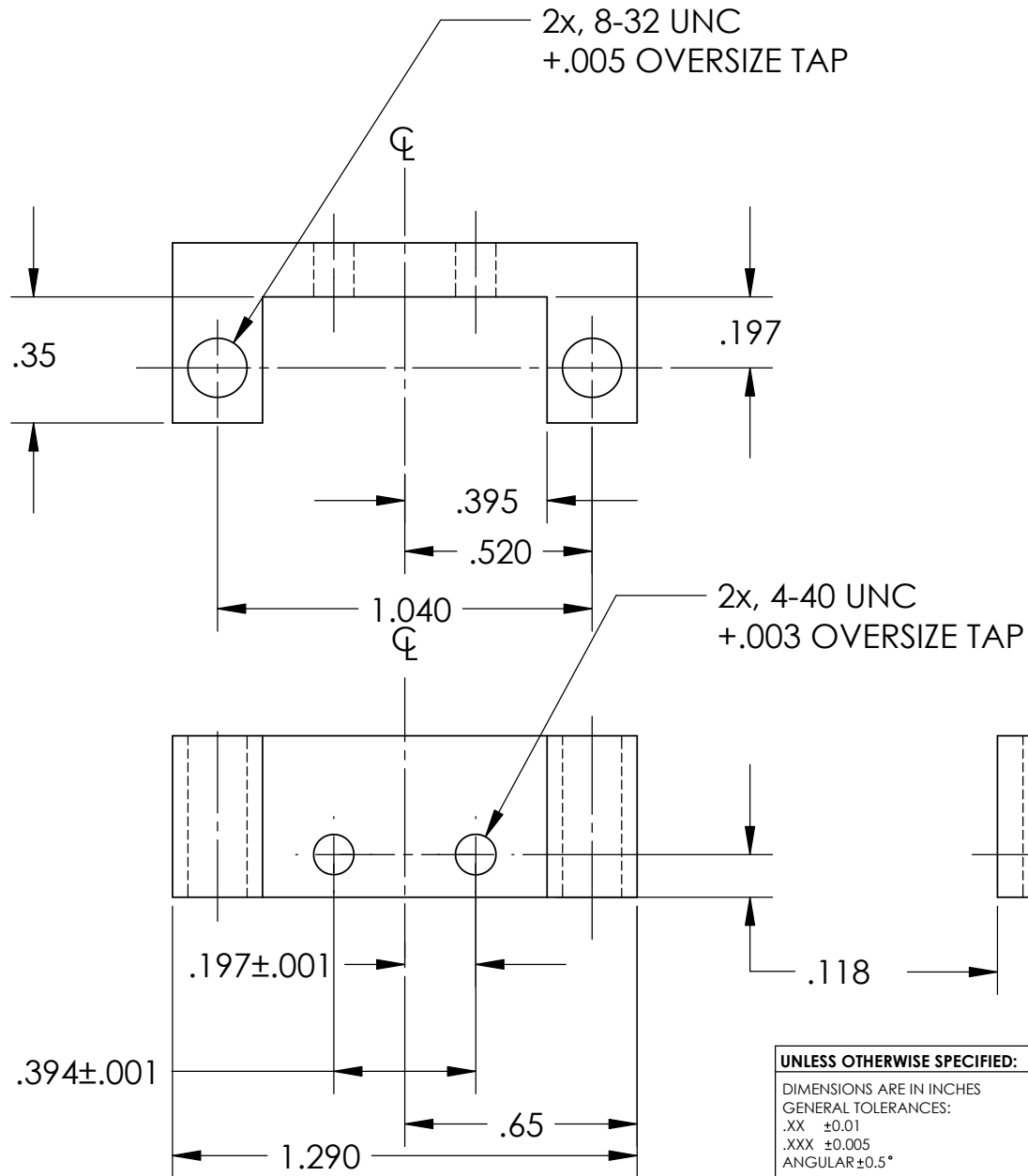


REV.	DATE	DCN #	DRAWING TREE #
A	24th JUNE 2004	E040303-00	



UNLESS OTHERWISE SPECIFIED:

DIMENSIONS ARE IN INCHES
GENERAL TOLERANCES:
.XX ±0.01
.XXX ±0.005
ANGULAR ±0.5°

MANUFACTURING NOTES:

1. REMOVE ALL SHARP EDGES (R.02 MIN)
2. ALL MACHINING FLUIDS SHALL BE WATER SOLUBLE AND FREE OF SULPHUR, CHLORINE AND SILICONE

MATERIAL 6061-T6-Al		
FINISH ---		
COMMENTS:		
NAME	DATE	
DRAWN MPL	16/10/02	
CHECKED RAJ	16/10/02	

	CALIFORNIA INSTITUTE OF TECHNOLOGY	
	MASSACHUSETTS INSTITUTE OF TECHNOLOGY	
	INSTITUTE FOR GRAVITATIONAL RESEARCH	
	UNIVERSITY OF GLASGOW	
SYSTEM	ADVANCED LIGO	
SUB-SYSTEM	SUS	
NEXT ASSY	MC: UPPER MASS	
PART NAME	C-CLAMP	
SIZE A	DWG. NO. D020481	REV. A
SCALE: 2:1	PROJECTION:	SHEET 1 OF 1