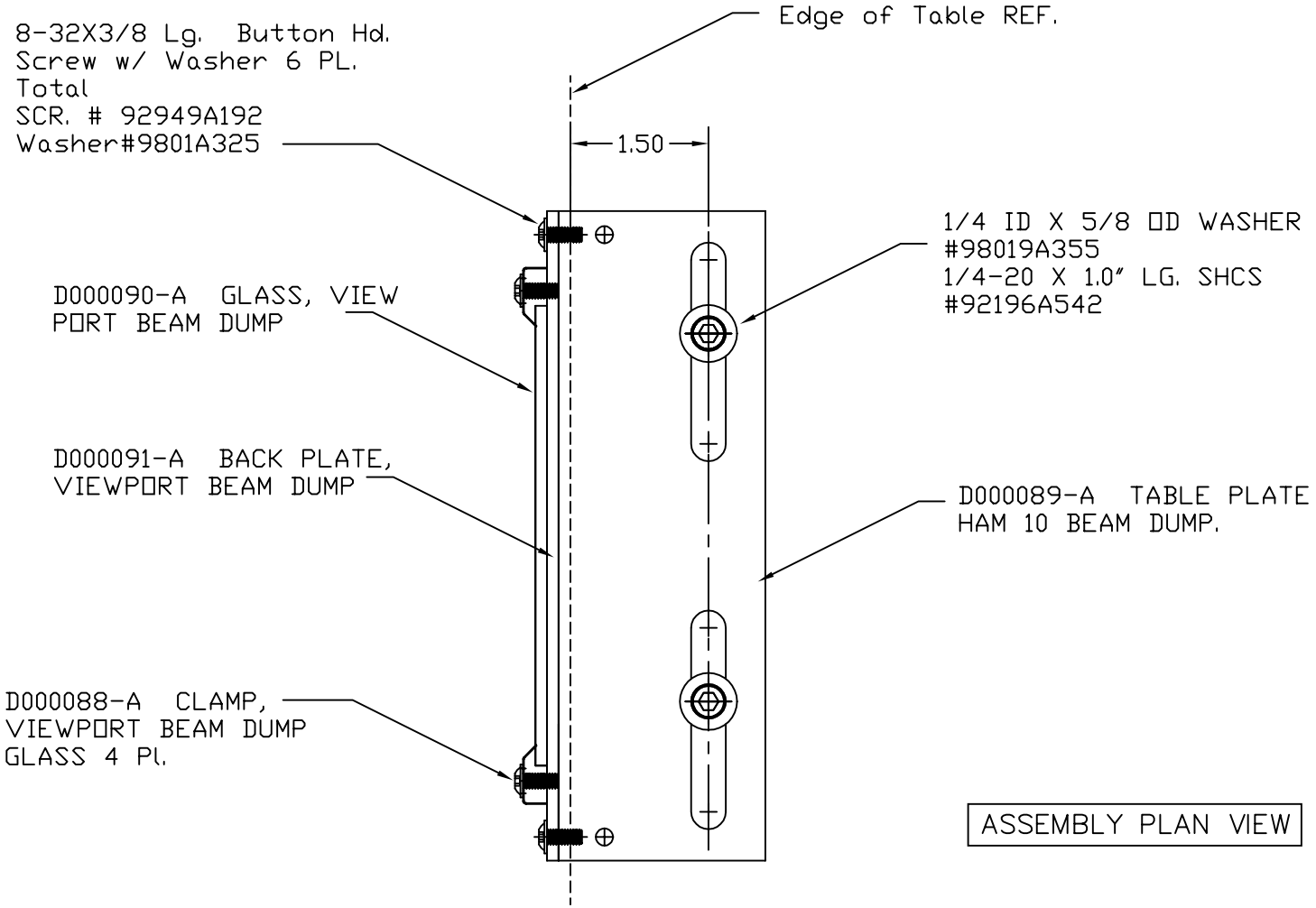
NOTES: (UNLESS OTHERWISE SPECIFIED)



ASSEMBLY PLAN VIEW

REF	QTY	PART or DRWG No.	DESCRIPTION	MATERIAL
			PARTS and MATERIAL LIST	

UNLESS OTHERWISE SPECIFIED
DIMENSIONS ARE IN INCHES

TOLERANCES:
FRACTIONAL ±1/16
ANGULAR ± .25°
~~ANGULAR MACH ± BEND ±~~
TWO PLACE DECIMAL ± .01
THREE PLACE DECIMAL ± .005
FINISHED SURFACE RMS 63
BREAK CORNERS IN .015 OUT .015
REMOVE ALL BURRS

XXX	XXX
DWG. NO.	DESCRIPTION
REFERENCE DRAWINGS	

MATERIAL: 6061 ALUMINUM | HEAT TREAT: T-6 | FINISH:

USED ON: XXX | NEXT ASS'Y: XXX

REV	DESCRIPTION	DCN NUMBER		APPR'D	CHECK	DRWN	DATE
A	NEW-RELEASE	LIGO-E000147-00-D				KENN	3-16-00
00	PRE-RELEASE		-		-	KENN	3/9/00

ISSUE DESCRIPTION

LIGO CALIFORNIA INSTITUTE OF TECHNOLOGY MASSACHUSETTS INSTITUTE OF TECHNOLOGY

ASSEMBLY, VIEWPORT BEAM DUMP

CAD FILE: D000092-A | SIZE | DWG. NO.: D000092-A

SCALE: 1 : 1 | SHEET: 1 OF 1